HT-20-3036A INSTRUCTION MANUAL

BASIC DATA:

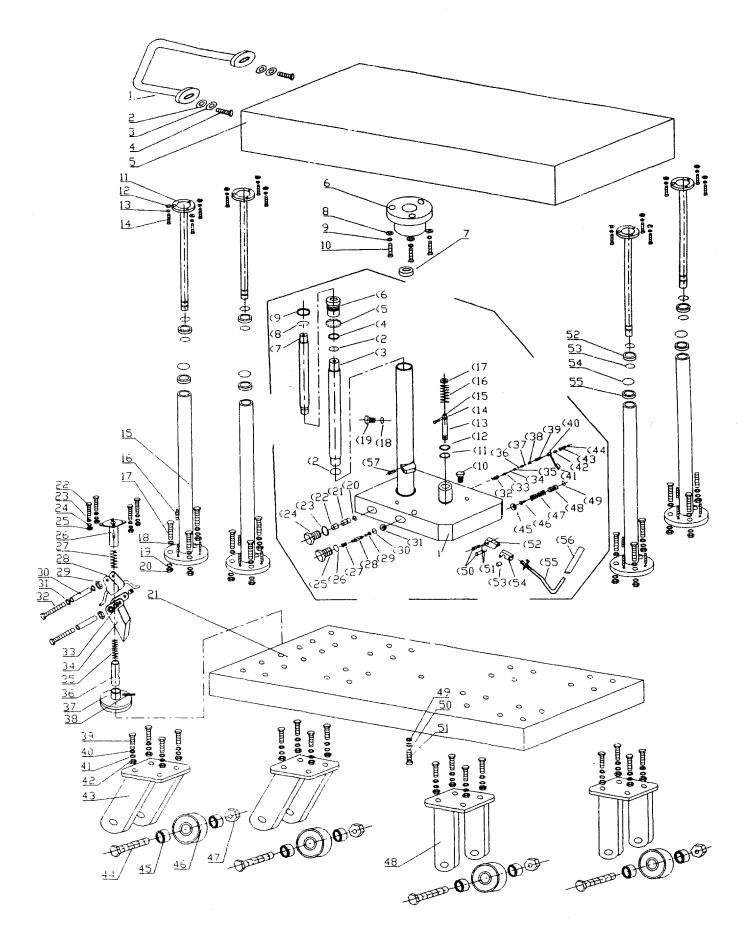
MODEL	CAPACITY	LOWERED HEIGHT	RAISED HEIGHT	TABLE DIMENSIONS	NET WEIGHT
HT-20-3036A	2,000LBS.	36"	54"	30" X 36"	313 LBS.

ASSEMBLY INSTRUCTIONS:

- 1. Put the frame on the ground, install outer guide posts (#15), and secure them with M8 bolts (#17), flat washer (#18) and lock nut (#20).
- Install hydraulic cylinder on the frame, and secure it with 1/4-20 bolts (#57), washer (#58), & lock nuts (#59).
- Remove solid plug on top end of the cylinder and replace it with bleeder (vent) plug to allow air to be bled from the hydraulic system.
- 4. Lift up the cylinder to ¹/₂" height, insert female side of extension rod (#56) on piston rod, and insert male side of extension rod in cylinder joint block (#6).
- 5. Install inner guide posts (#11) and secure them with M8 bolts (#14), spring washer (#13) and flat washer (#12).
- 6. Install push/pull handle (#1) on front side of the table (#5), and secure it with M8 bolts (#4), spring washer (#3) and flat washer (#2).
- Adjust the verticality of inner guide post (#11) and outer guide post (#15) with the help of M8 bolt (#16)

8. Now tighten all bolts and nuts.

9. Check all the parts, and then test this lift table with weight and without weight.



1Handle138Spring Pin $\not < 8 \times 35$ 1(20O-ring 9×1.8	No.	Description	Qʻty	No.	Description	Q'ty	No.	Description	Q'ty
2 Flat Washer 2 39 Hex Cap Bolt M10×30 16 (21 Lowering Valve 3 Spring Washer 2 40 Flat Washer & 10 16 (22 Washer & 14 1 5 Table 1 42 Hex Cap Nut 16 (23 Washer & 14 1 6 Cylinder Joint Bolck 1 43 Swivel Wheel Holder 2 (26 O-ring & 16×2.4 2 7 Round Nut 1 44 Hex Cap Bolt 2 (27 Spring 2 Spring 9 Spring Washer & 8 3 45 Bearing 8 (27 Spring 2 Valve Core 10 Hex Cap Bolt M8×20 3 47 Hex Cap Nut M8 4 (29 Valve Core 11 11 steel Spall 7 12 19 Big Washer 1 (31 Steel Spall 7 13 Spring Washer 12 50 Spring Washer 1 (32 Spring 14 14×2.4 14	1			38	-	<u> </u>			1
3 Spring Washer 2 40 Flat Washer © 10 16 (22 Washer © 14 4 Hex Cap Bolt 2 41 Spring Washer © 10 16 (23 Washer © 14 5 Table 1 42 Hex Cap Nut M10 16 (24 Screw Plug M14×1 6 Cylinder Joint Bolck 1 43 Swirel Wheel Holder 2 (25 Set Screw 7 Round Nut 1 44 Hex Cap Bolt 2 (26 Oring © 16×2.4 8 Flat Washer Ø S 3 45 Bearing 8 (27 Spring 9 Spring Washer Ø S 3 47 Hex Cap Nut M8 4 (29 Valve Core 11 Inter Guide Post 4 8 Fixed Wheel Holder 2 (30 Oring Ø 10×1.9 12 Flat Washer 12 50 Spring Washer 1 (31 Steel Ball Ø 7 13 Spring Washer 12 53 Steel Wire C-ring <t< td=""><td>2</td><td>Flat Washer</td><td>2</td><td>39</td><td></td><td>16</td><td></td><td></td><td>1</td></t<>	2	Flat Washer	2	39		16			1
4 Hex Cap Bolt 2 41 Spring Washer Ø 10 16 (23 Washer Ø 14 5 Table 1 42 Hex Cap Nut M10 16 (24 Screw Plug M14×1 6 Cylinder Joint Bolck 1 43 Swivel Wheel Holder 2 (25 Set Screw 7 7 Round Nut 1 44 Hex Cap Bolt 2 (26 O-ring Ø 16×2.4 8 8 Flat Washer Ø 8 3 45 Bearing 8 (27 Spring 9 Spring Washer Ø 8 3 46 Wheel 4 (28 Valve Core 10 Hex Cap Bolt M8+20 3 47 Hex Cap Nut M8 4 (29 Valve Cover 11 Inter Guide Post 4 8 Fixed Wheel Holder 2 (30 O-ring £ 10×1.9 12 Flat Washer 12 50 Spring Washer 1 (31 Spring Washer 1 (32 Spring (34 O-ring £ 15×2.4	3	Spring Washer	2	40		<u>∤</u> {			1
5 Table 1 42 Hex Cap Nut M10 16 (24 Screw Plug M14×1 6 Cylinder Joint Bolck 1 43 Swivel Wheel Holder 2 (25 Ser Screw 7 Round Nut 1 44 Hex Cap Bolt 2 (26 O-ring C 16×2.4 8 Flat Washer & 8 3 45 Bearing 8 (27 Spring 9 Spring Washer & 8 3 46 Wheel 4 (28 Valve Core 10 Hex Cap Bolt M8+20 3 47 Hex Cap Nut M8 4 (29 Valve Core 11 Inter Guide Post 4 48 Fixed Meel Holder 2 (30 O-ring C 10×1.9 12 Flat Washer 12 50 Spring Washer 1 (31 Steel Ball C 7 13 Spring Washer 12 51 Hex Cap Bolt M12×20 1 (33 Push Rod 15 Outer Guide Post 4 52 Separate Cover 4 (34 O-ring C 15×2.4 16 Set Bolt M8×35 12 <t< td=""><td>4</td><td>Hex Cap Bolt</td><td>2</td><td>41</td><td>Spring Washer ⊄10</td><td>16</td><td></td><td>Washer ¢14</td><td>1</td></t<>	4	Hex Cap Bolt	2	41	Spring Washer ⊄10	16		Washer ¢14	1
6 Cylinder Joint Bolck 1 43 Swivel Wheel Holder 2 (25) Set Screw 7 Round Nui 1 44 Hex Cap Bolt 2 (26) O-ring C 16×2.4 8 Flat Washer C 8 3 45 Bearing 8 (27) Spring 9 Spring Washer C 8 3 46 Wheel 4 (28) Valve Core 10 Hex Cap Bolt M8×20 3 47 Hex Cap Nut M8 4 (29) Valve Cover 11 Inter Guide Post 4 48 Fixed Wheel Holder 2 (30) O-ring C 10×1.9 12 Flat Washer 12 50 Spring Washer 1 (31) Steel Ball C 7 13 Spring Washer 12 50 Spring Washer 1 (32) Spring 14 Hex Cap Bolt M8×10 12 53 Steel Wire C-ring 8 (35) Push Rod Cover 14 Hex Cap Bolt M8×35 12 54 Steel Wire C-rin	5	· · · · · · · · · · · · · · · · · · ·	1	42		16	}		1
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15Outer Guide Post452Separate Cover4(34O-ring σ 15×2.416Set Bolt M8×101253Steel Wire C-ring8(35Push Rod Cover17Hex Cap Bolt M8×351254Steel Wire C-ring4(36Guide Cover18Flat Washer1255Separate Cover4(37Pin19Spring Washer12(1Valve1(38Spring20Hex Cap Nut12(2O-ring 32.5×1.82(39Link Rod21Frame1(3Inter Cylinder1(40M6 Bolt22Hex Cap Bolt M8×204(4Dust Cover DH281(41Slice23Flat Washer4(5O-ring 56×3.51(42Bushing24Spring Washer4(6Cylinder Cover1(43Bolt25Hex Cap Nut4(7Lift Piston1(44Nut26Brake Holder1(8O-ring 34×3.51(45Steel Ball \mathfrak{C} .727Spring1(9Dust Cover DH281(46Spring Seat28Wave Arm1(10Hex Cap Bolt1(47Spring29Set Nut M81(11Oil Seal UHS31.51(48Set Screw30Pipe Cover2(12Dust Cover DH31.51(49O-ring 10×1.931Flat Washer <t< td=""><td>13</td><td>Spring Washer</td><td>12</td><td>50</td><td>Spring Washer</td><td>1</td><td>(32</td><td>Spring</td><td>1</td></t<>	13	Spring Washer	12	50	Spring Washer	1	(32	Spring	1
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25Hex Cap Nut4(7Lift Piston1(44Nut26Brake Holder1(8O-ring 34×3.5 1(45Steel Ball \Im 727Spring1(9Dust Cover DH281(46Spring Seat28Wave Arm1(10Hex Cap Bolt1(47Spring29Set Nut M81(11Oil Seal UHS31.51(48Set Screw30Pipe Cover2(12Dust Cover DH31.51(49O-ring 10×1.9 31Flat Washer4(13Pump Piston1(50Shaft32Hex Cap Bolt M8 × 552(14Compose Washer \Im 41(51C-ring33Screw \Im 82(15Hex Cap Plug \Im 41(52Rotate Block34Foot Pedal1(16Spring Seat1(54Press Wheel35Spring1(17C-ring \Im 151(54Press Wheel Seat36Center Pipe1(18O-ring \Im 11 × 1.91(55Foot Pedal Rod	23	Flat Washer	4	(5	O-ring 56×3.5	1	(42	Bushing	1
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27Spring1(9Dust Cover DH281(46Spring Seat28Wave Arm1(10Hex Cap Bolt1(47Spring29Set Nut M81(11Oil Seal UHS31.51(48Set Screw30Pipe Cover2(12Dust Cover DH31.51(49O-ring 10×1.931Flat Washer4(13Pump Piston1(50Shaft32Hex Cap Bolt M8×552(14Compose Washer $ abla$ 4(51C-ring33Screw $ abla$ 82(15Hex Cap Plug $ abla$ 4(52Rotate Block34Foot Pedal1(16Spring Seat1(53Press Wheel35Spring1(17C-ring $ abla$ 151(54Press Wheel Seat36Center Pipe1(18O-ring $ abla$ 11×1.91(55Foot Pedal Rod	25	Hex Cap Nut	4	(7	Lift Piston	1	(44	Nut	1
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29Set Nut M81(11Oil Seal UHS31.51(48Set Screw30Pipe Cover2(12Dust Cover DH31.51(49O-ring 10×1.9 31Flat Washer4(13Pump Piston1(50Shaft32Hex Cap Bolt M8×552(14Compose Washer \mathcal{C} 41(51C-ring33Screw \mathcal{C} 82(15Hex Cap Plug \mathcal{C} 41(52Rotate Block34Foot Pedal1(16Spring Seat1(53Press Wheel35Spring1(17C-ring \mathcal{C} 151(54Press Wheel Seat36Center Pipe1(18O-ring \mathcal{C} 11×1.91(55Foot Pedal Rod	27	Spring	1	(9	Dust Cover DH28	1	(46	Spring Seat	1
30Pipe Cover2(12Dust Cover DH31.51(49O-ring 10×1.9 31Flat Washer4(13Pump Piston1(50Shaft32Hex Cap Bolt M8 \times 552(14Compose Washer \mathcal{C} 41(51C-ring33Screw \mathcal{C} 82(15Hex Cap Plug \mathcal{C} 41(52Rotate Block34Foot Pedal1(16Spring Seat1(53Press Wheel35Spring1(17C-ring \mathcal{C} 151(54Press Wheel Seat36Center Pipe1(18O-ring \mathcal{C} 11 × 1.91(55Foot Pedal Rod	28	Wave Arm	1	(10	Hex Cap Bolt	1	(47	Spring	1
31Flat Washer4(13Pump Piston1(50Shaft32Hex Cap Bolt M8×552(14Compose Washer $\mathcal{C}4$ 1(51C-ring33Screw $\mathcal{C}8$ 2(15Hex Cap Plug $\mathcal{C}4$ 1(52Rotate Block34Foot Pedal1(16Spring Seat1(53Press Wheel35Spring1(17C-ring $\mathcal{C}15$ 1(54Press Wheel Seat36Center Pipe1(18O-ring $\mathcal{C}11 \times 1.9$ 1(55Foot Pedal Rod	29	Set Nut M8	1	(11	Oil Seal UHS31.5	1	(48	Set Screw	1
32Hex Cap Bolt M8×552(14Compose Washer $ abla 4$ 1(51C-ring33Screw $ abla 8$ 2(15Hex Cap Plug $ abla 4$ 1(52Rotate Block34Foot Pedal1(16Spring Seat1(53Press Wheel35Spring1(17C-ring $ abla 15$ 1(54Press Wheel Seat36Center Pipe1(18O-ring $ abla 11 \times 1.9$ 1(55Foot Pedal Rod	30	Pipe Cover	2	(12	Dust Cover DH31.5	1	(49	O-ring 10×1.9	1
33Screw \mathcal{C} 82(15Hex Cap Plug \mathcal{C} 41(52Rotate Block34Foot Pedal1(16Spring Seat1(53Press Wheel35Spring1(17C-ring \mathcal{C} 151(54Press Wheel Seat36Center Pipe1(18O-ring \mathcal{C} 11×1.91(55Foot Pedal Rod	31	Flat Washer	4	(13	Pump Piston	1	(50	Shaft	2
34 Foot Pedal 1 (16 Spring Seat 1 (53 Press Wheel 35 Spring 1 (17 C-ring ⊄ 15 1 (54 Press Wheel Seat 36 Center Pipe 1 (18 O-ring ⊄ 11×1.9 1 (55 Foot Pedal Rod	32	Hex Cap Bolt M8×55	2	(14	Compose Washer ⊄4	1	(51	C-ring	2
35 Spring 1 (17 C-ring ⊄15 1 (54 Press Wheel Seat 36 Center Pipe 1 (18 O-ring ⊄11×1.9 1 (55 Foot Pedal Rod	33	Screw ⊄8	2	(15	Hex Cap Plug ⊄4	1	(52	Rotate Block	1
36 Center Pipe 1 (18 O-ring & 11×1.9 1 (55 Foot Pedal Rod	34	Foot Pedal	1	(16	Spring Seat	1	(53	Press Wheel	1
	35	Spring	1	(17	C-ring ⊄15	1	(54	Press Wheel Seat	1
37 Control Slice 1 (19 Hex Cap Plug M10×1 1 (56 Foot Pedal Cover	36	Center Pipe	1	(18	O-ring ⊄ 11×1.9	1	(55	Foot Pedal Rod	1
	37	Control Slice	1	(19	Hex Cap Plug M10×1	1	(56	Foot Pedal Cover	1

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HT-20 Post Hydraulic Table